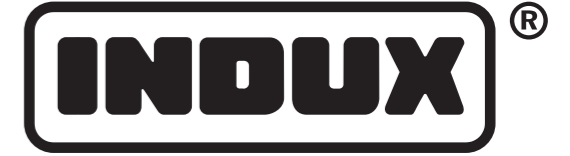


# Drive Pin Rivets



**3/16"**

Diameter

Materials: body: 2117 aluminum / pin: 2024 aluminum  
 TPP Materials: body: 2117 aluminum / pin: 5056 aluminum

Drill # 11 / Hole size 0.191

Liner head	PART NUMBER	(L) LENGTH	NOMINAL GRIP	GRIP RANGE (G)		WEIGHT Lbs. / 1000	CARTON QTY.
				MIN.	MAX.		
	37-06-04	0.281	0.125	0.075	0.175	2.90	20,000
	37-06-07	0.391	0.219	0.175	0.275	3.19	15,000
	37-06-10	0.484	0.313	0.275	0.375	3.43	15,000
	37-06-13	0.578	0.406	0.375	0.475	3.67	10,000
	37-06-17	0.688	0.531	0.475	0.575	3.96	10,000
	37-06-20	0.781	0.625	0.575	0.675	4.21	10,000
	37-06-23	0.875	0.719	0.675	0.775	4.46	5,000
	37-06-26	0.984	0.813	0.775	0.875	4.74	5,000
	37-06-29	1.078	0.906	0.875	0.975	4.99	5,000
	33-06-04	0.281	0.125	0.075	0.175	2.62	20,000
	33-06-07	0.391	0.219	0.175	0.275	2.97	15,000
	33-06-10	0.484	0.313	0.275	0.375	3.34	15,000
	33-06-13	0.578	0.406	0.375	0.475	3.62	10,000
	34-06-04	0.281	0.125	0.075	0.175	3.96	15,000
	34-06-07	0.391	0.219	0.175	0.275	4.25	10,000
	34-06-10	0.484	0.313	0.275	0.375	4.61	10,000
	34-06-13	0.578	0.406	0.375	0.475	4.96	10,000

# DRIVE PIN RIVETS



## MEXICO

Laminadora 37  
 Bellavista Tacubaya  
 México, D.F. 01140  
 Tel.: (011) 52 55 5273-8050  
 2282-9330  
 Fax: (011) 52 55 5272-6770  
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 Tel.: (516) 869-4913  
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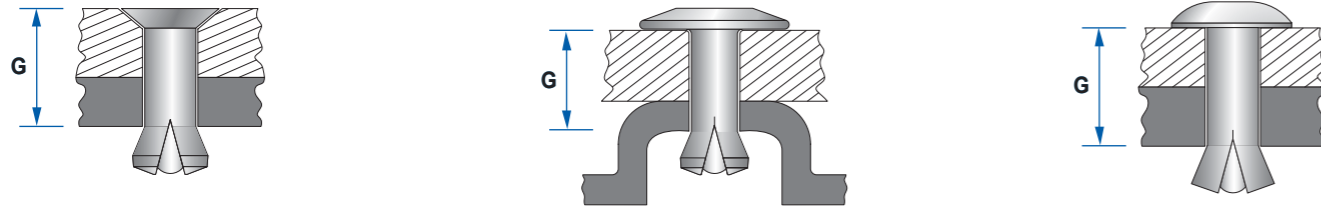
[www.indux.com.mx](http://www.indux.com.mx)  
[www.indux.us](http://www.indux.us)

ISO/TS 16949:2009  
 IFI-123

INDUX Drive Pin Rivets are a two-part unit consisting of an aluminum or steel rivet body and a drive pin. The rivet body is hollow in a major portion of its length. At the solid bottom portion of the shank, there is a cross-slot evenly spaced for uniform four-way expansion. When rivet is applied, the pin is driven in, flush with rivet head, expanding the bottom of rivet to produce a tight, locked grip on the back or blind side of materials being fastened.

### Choosing the correct rivet length

Measure thickness of materials to be assembled and select the rivet which has the correct grip range (G)



### Part Number Description

**310608-x-xxx**

Head Type (31)		Shank Diameter (06) in 1/32"	Nominal Grip Range (08) in 1/32"	Description of version, material or process (x) S: Steel body	Additional Specifications (xxx)	
31: Universal 32: Brazier 33: TPP 34: TPP Large	35: Countersunk 37: Liner 39: Special				E01: White E50: Shiny black E51: Matt black E60: Green	E75: Monumental E92: Lilac E94: Tan E95: Bronze

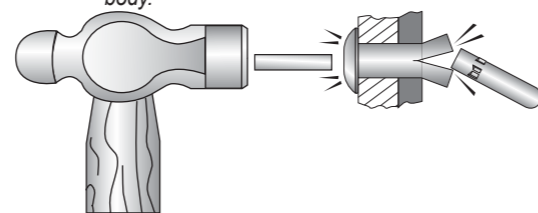
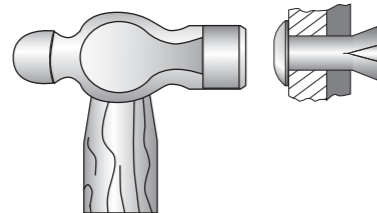
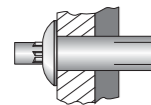
Upon customer request, INDUX manufactures all kind of Drive Pin Rivets with special head, length or grip.

Painted rivets with powder coated head are also available in different colors.



### Installation

- 1** Drill hole of recommended diameter through the thickness of materials being fastened. Insert Drive Pin Rivet into the hole.
- 2** With a hammer, drive the pin flush with rivet head to complete fastening.
- 3** To remove rivet, just drive the pin with a hammer and a pin. Push pin through rivet body.



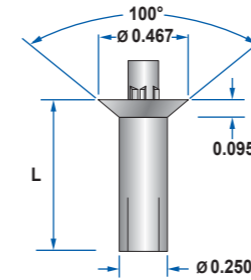
## 1/4" Diameter

Diameter

Materials: body: 2117 aluminum / pin: 2024 aluminum

Drill # F / Hole size 0.257

### Countersunk head



\* With chamfer

PART NUMBER	(L) LENGTH	NOMINAL GRIP	GRIP RANGE (G)		WEIGHT Lbs. / 1000	CARTON QTY.
			MIN.	MAX.		
35-08-06	0.344	0.188	0.141	0.235	2.82	20,000
35-08-08	0.406	0.250	0.203	0.297	3.11	15,000
35-08-10	0.469	0.313	0.266	0.360	3.40	10,000
35-08-12	0.531	0.375	0.328	0.422	3.69	10,000
35-08-14	0.594	0.438	0.391	0.485	3.98	10,000
35-08-16	0.656	0.500	0.453	0.547	4.27	10,000
35-08-18 *	0.719	0.563	0.516	0.610	4.56	10,000
35-08-20 *	0.781	0.625	0.578	0.672	4.87	10,000
35-08-22	0.844	0.688	0.641	0.735	5.13	8,000
35-08-24 *	0.906	0.750	0.703	0.797	5.42	8,000
35-08-26	0.969	0.813	0.766	0.860	5.71	8,000
35-08-28	1.031	0.875	0.828	0.922	6.00	5,000
35-08-30	1.094	0.938	0.891	0.985	6.29	5,000
35-08-32	1.156	1.000	0.953	1.047	6.58	5,000

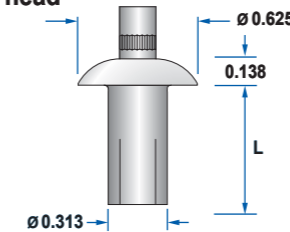
## 5/16" Diameter

Diameter

Materials: body: 2117 aluminum / pin: 2024 aluminum

Drill # P / Hole size 0.323

### Universal head



PART NUMBER	(L) LENGTH	NOMINAL GRIP	GRIP RANGE (G)		WEIGHT Lbs. / 1000	CARTON QTY.
			MIN.	MAX.		
31-10-06	0.437	0.188	0.132	0.242	6.30	1,500
31-10-09	0.531	0.281	0.226	0.336	7.00	1,500
31-10-12	0.625	0.375	0.320	0.430	7.70	1,000
31-10-15	0.719	0.469	0.414	0.524	8.40	1,000
31-10-18	0.813	0.563	0.508	0.618	9.10	1,000

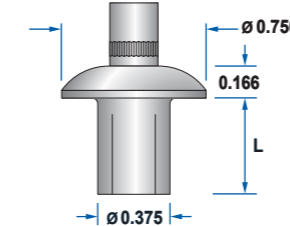
## 3/8" Diameter

Diameter

Materials: body: 2117 aluminum / pin: 2024 aluminum  
S Materials: body: low carbon steel / pin: medium carbon steel

Drill # W / Hole size 0.386

### Universal head



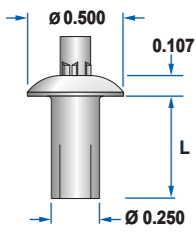
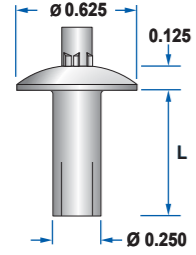
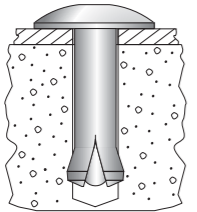
PART NUMBER	(L) LENGTH	NOMINAL GRIP	GRIP RANGE (G)		WEIGHT Lbs. / 1000	CARTON QTY.
			MIN.	MAX.		
31-12-06	0.500	0.188	0.125	0.250	12.15	1,000
31-12-09	0.594	0.281	0.219	0.344	13.10	1,000
31-12-12	0.688	0.375	0.313	0.437	14.16	1,000
31-12-15	0.781	0.469	0.406	0.531	15.22	1,000
31-12-18	0.875	0.562	0.500	0.625	16.28	1,000
31-12-06S	0.500	0.188	0.125	0.250	35.20	1,000
31-12-09S	0.594	0.281	0.219	0.344	37.97	1,000
31-12-12S	0.688	0.375	0.313	0.437	41.03	1,000

# Drive Pin Rivets



**1/4" Diameter** Materials: body: 2117 aluminum / pin: 2024 aluminum Drill # F / Hole size 0.257

Universal head	PART NUMBER	(L) LENGTH	NOMINAL GRIP	GRIP RANGE (G)		WEIGHT Lbs. / 1000	CARTON QTY.
				MIN.	MAX.		
	31-08-03	0.250	0.094	0.047	0.141	3.13	15,000
	31-08-04	0.281	0.125	0.078	0.172	3.35	15,000
	31-08-06	0.344	0.188	0.141	0.235	3.59	10,000
	31-08-08	0.406	0.250	0.203	0.297	3.89	10,000
	31-08-10	0.469	0.313	0.266	0.360	4.19	10,000
	31-08-12	0.531	0.375	0.328	0.422	4.49	10,000
	31-08-14	0.594	0.438	0.391	0.485	4.79	10,000
	31-08-16	0.656	0.500	0.453	0.547	5.09	10,000
	31-08-18	0.719	0.563	0.516	0.610	5.39	10,000
	31-08-20	0.781	0.625	0.578	0.672	5.69	8,000
	31-08-22	0.844	0.688	0.641	0.735	5.99	8,000
	31-08-24	0.906	0.750	0.703	0.797	6.29	8,000
	31-08-26	0.969	0.813	0.766	0.860	6.60	5,000
	31-08-28	1.031	0.875	0.828	0.922	6.90	5,000
	31-08-30	1.094	0.938	0.891	0.985	7.20	5,000
	31-08-32	1.156	1.000	0.953	1.047	7.50	5,000
	31-08-36	1.281	1.125	1.078	1.172	8.10	5,000
	31-08-44	1.531	1.375	1.328	1.422	9.30	5,000
Brazier head	32-08-03	0.250	0.094	0.047	0.141	3.89	15,000
	32-08-04	0.281	0.125	0.078	0.172	4.04	15,000
	32-08-06	0.344	0.188	0.141	0.235	4.34	10,000
	32-08-08	0.406	0.250	0.203	0.297	4.64	10,000
	32-08-10	0.469	0.313	0.266	0.360	4.95	10,000
	32-08-12	0.531	0.375	0.328	0.422	5.25	10,000
	32-08-14	0.594	0.438	0.391	0.485	5.55	10,000
	32-08-16	0.656	0.500	0.453	0.547	5.86	5,000
	32-08-18	0.719	0.563	0.516	0.610	6.16	5,000
	32-08-20	0.781	0.625	0.578	0.672	6.46	5,000
	32-08-22	0.844	0.688	0.641	0.735	6.77	5,000
	32-08-24	0.906	0.750	0.703	0.797	7.07	5,000
	32-08-26	0.969	0.813	0.766	0.860	7.37	5,000
	32-08-28	1.031	0.875	0.828	0.922	7.67	5,000
	32-08-30	1.094	0.938	0.891	0.985	7.98	5,000
	32-08-32	1.156	1.000	0.953	1.047	8.28	5,000
	32-08-36	1.281	1.125	1.078	1.172	8.89	5,000
	32-08-38	1.344	1.188	1.141	1.235	9.19	5,000
	32-08-40	1.406	1.250	1.203	1.297	9.49	5,000
	32-08-42	1.469	1.313	1.266	1.360	9.80	5,000
	32-08-44	1.531	1.375	1.328	1.422	10.10	5,000
Masonry							

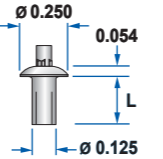
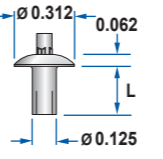
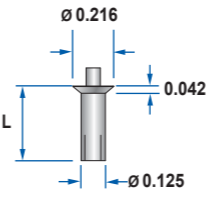




# Drive Pin Rivets



**1/8" Diameter** Materials: body: 2117 aluminum / pin: 302 stainless steel Drill # 30 / Hole size 0.128

Universal head	PART NUMBER	(L) LENGTH	NOMINAL GRIP	GRIP RANGE (G)		WEIGHT Lbs. / 1000	CARTON QTY.
				MIN.	MAX.		
	31-04-01	0.156	0.031	0.015	0.046	0.94	30,000
	31-04-02	0.156	0.062	0.046	0.078	0.93	30,000
	31-04-03	0.188	0.093	0.078	0.109	0.99	30,000
	31-04-04	0.219	0.125	0.109	0.141	1.05	25,000
	31-04-05	0.250	0.156	0.141	0.172	1.11	25,000
	31-04-06	0.281	0.188	0.172	0.203	1.18	25,000
	31-04-07	0.312	0.219	0.203	0.235	1.24	25,000
	31-04-08	0.344	0.250	0.235	0.266	1.30	20,000
	31-04-09	0.375	0.281	0.266	0.297	1.36	20,000
	31-04-10	0.406	0.312	0.297	0.328	1.42	20,000
	31-04-11	0.437	0.344	0.328	0.360	1.49	15,000
	31-04-12	0.469	0.375	0.360	0.391	1.55	15,000
	31-04-13	0.500	0.406	0.391	0.422	1.61	15,000
	31-04-14	0.531	0.437	0.422	0.453	1.67	15,000
Brazier head	32-04-03	0.188	0.093	0.078	0.109	1.36	30,000
	32-04-04	0.219	0.125	0.109	0.141	1.13	25,000
	32-04-05	0.250	0.156	0.141	0.172	1.19	25,000
	32-04-06	0.281	0.188	0.172	0.203	1.26	25,000
	32-04-07	0.312	0.219	0.203	0.235	1.32	25,000
	32-04-08	0.344	0.250	0.235	0.266	1.38	20,000
	32-04-09	0.375	0.281	0.266	0.297	1.44	20,000
Countersunk head	35-04-03	0.188	0.093	0.078	0.109	0.93	30,000
	35-04-04	0.219	0.125	0.109	0.141	0.99	30,000
	35-04-05	0.250	0.156	0.141	0.172	1.05	30,000
	35-04-06	0.281	0.188	0.172	0.203	1.11	30,000
	35-04-07	0.312	0.219	0.203	0.235	1.17	25,000
	35-04-08	0.344	0.250	0.235	0.266	1.23	25,000
	35-04-09	0.375	0.281	0.266	0.297	1.30	20,000
	35-04-10	0.406	0.312	0.297	0.328	1.36	20,000
	35-04-11	0.437	0.344	0.328	0.360	1.42	15,000
	35-04-12	0.469	0.375	0.360	0.391	1.49	15,000
	35-04-13	0.500	0.406	0.391	0.422	1.55	15,000

# Drive Pin Rivets



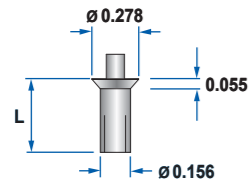
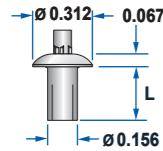
**5/32"**

Diameter

Materials: body: 2117 aluminum / pin: 302 stainless steel

Drill # 20 / Hole size 0.161

Universal head	PART NUMBER	(L) LENGTH	NOMINAL GRIP	GRIP RANGE (G)		WEIGHT Lbs. / 1000	CARTON QTY.
				MIN.	MAX.		
	31-05-01	0.188	0.031	0.015	0.046	1.21	30,000
	31-05-02	0.188	0.062	0.046	0.078	1.20	30,000
	31-05-03	0.219	0.093	0.078	0.109	1.28	30,000
	31-05-04	0.250	0.125	0.109	0.141	1.44	25,000
	31-05-05	0.281	0.156	0.141	0.172	1.52	25,000
	31-05-06	0.312	0.188	0.172	0.203	1.60	25,000
	31-05-07	0.344	0.219	0.203	0.235	1.68	25,000
	31-05-08	0.375	0.250	0.235	0.266	1.76	20,000
	31-05-09	0.406	0.281	0.266	0.297	1.84	20,000
	31-05-10	0.437	0.312	0.297	0.328	1.93	20,000
	31-05-11	0.469	0.344	0.328	0.360	2.01	20,000
	31-05-13	0.531	0.406	0.391	0.422	2.20	20,000
	31-05-14	0.562	0.437	0.422	0.453	2.40	15,000
	31-05-16	0.625	0.500	0.484	0.515	2.60	15,000
	31-05-17	0.656	0.531	0.515	0.546	2.70	15,000
	31-05-18	0.687	0.562	0.546	0.578	2.80	15,000
	31-05-20	0.750	0.625	0.609	0.640	3.00	15,000
Countersunk head	35-05-04	0.250	0.125	0.109	0.141	1.24	30,000
	35-05-05	0.281	0.156	0.141	0.172	1.32	30,000
	35-05-06	0.312	0.188	0.172	0.203	1.40	30,000
	35-05-07	0.343	0.219	0.203	0.235	1.48	30,000
	35-05-08	0.375	0.250	0.235	0.266	1.56	30,000
	35-05-09	0.406	0.281	0.266	0.297	1.64	30,000
	35-05-10	0.437	0.312	0.297	0.328	1.70	20,000
	35-05-11	0.469	0.343	0.328	0.360	1.78	20,000
	35-05-12	0.500	0.375	0.360	0.391	1.86	20,000
	35-05-13	0.531	0.406	0.391	0.422	1.94	20,000



# Drive Pin Rivets



**3/16"**

Diameter

Materials: body: 2117 aluminum / pin: 2024 aluminum

Drill # 11 / Hole size 0.191

Universal head	PART NUMBER	(L) LENGTH	NOMINAL GRIP	GRIP RANGE (G)		WEIGHT Lbs. / 1000	CARTON QTY.
				MIN.	MAX.		
	31-06-03	0.250	0.094	0.047	0.141	1.53	20,000
	31-06-04	0.281	0.125	0.078	0.172	1.62	20,000
	31-06-06	0.344	0.188	0.141	0.235	1.79	20,000
	31-06-08	0.406	0.250	0.203	0.297	1.96	20,000
	31-06-10	0.469	0.313	0.266	0.360	2.13	20,000
	31-06-12	0.531	0.375	0.328	0.422	2.30	15,000
	31-06-14	0.594	0.438	0.391	0.485	2.47	15,000
	31-06-16	0.656	0.500	0.453	0.547	2.64	15,000
	31-06-18	0.719	0.563	0.516	0.610	2.81	15,000
	31-06-20	0.781	0.625	0.578	0.672	2.98	10,000
	31-06-22	0.844	0.688	0.641	0.735	3.15	10,000
	31-06-24	0.906	0.750	0.703	0.797	3.32	10,000
	31-06-26	0.969	0.813	0.766	0.860	3.49	10,000
	31-06-28	1.031	0.875	0.828	0.922	3.66	10,000
	31-06-32	1.156	1.000	0.953	1.047	4.00	7,000
	31-06-36	1.281	1.125	1.078	1.172	4.34	7,000
Brazier head	32-06-03	0.250	0.094	0.047	0.141	1.91	20,000
	32-06-04	0.281	0.125	0.078	0.172	2.00	20,000
	32-06-06	0.344	0.188	0.141	0.235	2.17	20,000
	32-06-08	0.406	0.250	0.203	0.297	2.33	20,000
	32-06-10	0.469	0.313	0.266	0.360	2.50	15,000
	32-06-12	0.531	0.375	0.328	0.422	2.67	15,000
	32-06-14	0.594	0.438	0.391	0.485	2.84	10,000
	32-06-16	0.656	0.500	0.453	0.547	3.01	10,000
	32-06-18	0.719	0.563	0.516	0.610	3.17	10,000
	32-06-20	0.781	0.625	0.578	0.672	3.34	10,000
	32-06-24	0.906	0.750	0.703	0.797	3.68	10,000
	32-06-26	0.969	0.813	0.766	0.860	3.85	10,000
	32-06-28	1.031	0.875	0.828	0.922	4.02	10,000
	32-06-30	1.094	0.938	0.891	0.985	4.18	10,000
	32-06-32	1.156	1.000	0.953	1.047	4.35	7,000
Countersunk head	35-06-06	0.344	0.188	0.141	0.235	1.49	20,000
	35-06-08	0.406	0.250	0.203	0.297	1.56	20,000
	35-06-10	0.469	0.313	0.266	0.360	1.73	20,000
	35-06-12	0.531	0.375	0.328	0.422	1.90	15,000
	35-06-14	0.594	0.438	0.391	0.485	2.08	15,000
	35-06-16	0.656	0.500	0.453	0.547	2.25	15,000
	35-06-18	0.719	0.563	0.516	0.610	2.42	15,000
	35-06-20	0.781	0.625	0.578	0.672	2.59	10,000

